THERMOS.

461644604 USE & CARE MANUAL



THIS GRILL IS FOR OUTDOOR USE ONLY

CAUTION: Read and follow all safety statements, assembly instructions, and use and care directions before attempting to assemble and cook.

INSTALLER/ASSEMBLER: Leave these instructions with consumer.

CONSUMER: Keep this manual for future reference.





WARNING



Read this manual before cooking on grill. Failure to follow all manufacturer's instructions could result in fire or explosion which could cause property damage, personal injury or death.

Combustion by-products produced when using this product contain chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.



WARNING

FOR YOUR SAFETY

- 1. Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- 2. An LP tank not connected for use shall not be stored in the vicinity of this or any other appliance.

FOR YOUR SAFETY

If you smell gas:

- 1. Shut off gas to the appliance.
- 2. Extinguish any open flame.
- 3. Open lid.
- 4. If odor continues, immediately call your gas supplier or your fire department.

Call Grill Service Center For Help And Parts

- If you need help or warranty parts call 1-800-241-7548 U.S. or 1-800-387-6057 CANADA.
 - Business hours: Open 24 hours Seven days a week.
- To order non-warranty replacement parts or accessories (*grill cover, cleaners, paint*) call 1-800-993-2677 or send a FAX to 1-706-565-2121.

IMPORTANT: Fill out the product record information below.

Model Number_

Serial Number

See rating label on grill for serial number.

Date Purchased _

CAUTION



For residential use only. Do not use for commercial cooking.

Installation Safety Precautions

- Use grill only with LP (propane) gas and the regulator/valve assembly supplied.
- Grill installation must conform with local codes, or in their absence with National Fuel Gas Code, NFPA 54 / ANSI Z223.1 or CAN/CGA-B149.2 Propane Installation Code. Handling and storage of LP cylinders must conform to LP Gas Code NFPA/ANSI 58. Grill is not for use in or on recreational vehicles and/or boats.
- All electrical accessories (such as rotisserie) must be electrically grounded in accordance with local codes, or National Electrical Code, ANSI / NFPA 70 or Canadian Electrical Code, CSA C22.1. Keep any electrical cords and/or fuel supply hoses away from any hot surfaces.
- This grill is safety certified for use in the United States or Canada only. Do not modify for use in any other location. Modification will result in a safety hazard.

Safety Symbols

The symbols and boxes shown below explain what each heading means. Read and follow all of the messages found throughout the manual.



DANGER: Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

WARNING: Be alert to the possibility of serious bodily injury if the instructions are not followed. Be sure to read and carefully follow all of the messages.





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CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

Manufacturer warrants to the original consumer-purchaser that this product shall be free from defects in workmanship and materials under normal and reasonable use and correct assembly (if assembled by consumer-purchaser), for a period of one (1) year from date of purchase.

Manufacturer will, at its option, replace any product or part found to be defective during the warranty period. Manufacturer will require you to return the part(s) claimed to be defective, for its inspection, freight or postage prepaid. If you wish to obtain performance of any obligation under this limited warranty, you should write to:

Consumer Warranty / P.O. Box 1240 Columbus, GA 31902-1240

Manufacturer may require reasonable proof of purchase and we suggest you keep your receipt. In the state of California only, if replacement of the product is not commercially practicable, the retailer selling this product or Manufacturer will refund the purchase price paid for the product, less the amount directly attributable to use by the original consumer-purchaser prior to discovery of the nonconformity. In addition, in the state of California only, you may take the product to the retail establishment from which it was purchased or to any retail establishment selling this product in order to obtain performance under this warranty.

This warranty does not include the cost on any inconvenience or property damage due to failure of the product and does not cover damage due to misuse, abuse, accident, damage arising out of transportation of the product, or damage incurred through commercial use of the product. This express warranty is the sole warranty given by the manufacturer and is in lieu of all other warranties, express or implied, including implied warranty of merchantability or fitness for a particular purpose. Neither Manufacturer dealers nor the retail establishment selling this product has any authority to make any warranties or to promise remedies in addition to or inconsistent with those stated above. Manufacturer's maximum liability, in any event, shall not exceed the purchase price of the product paid by the original consumer-purchaser. Some states do not allow the exclusion or limitation of incidental or consequential damages. So the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights and may also have other rights which vary from state to state.

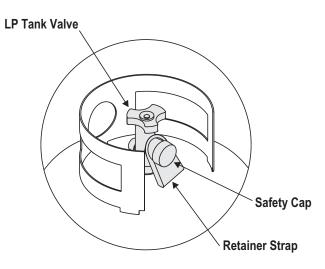
USE AND CARE

DANGER

- Never fill the cylinder beyond 80% full. An overfilled spare LP tank is hazardous due to possible gas released from the safety relief valve.
- The safety relief valve on the LP tank could activate, releasing gas, and cause an intense fire with risk of property damage, serious injury or death.
- NEVER store a spare LP tank under or near grill or in enclosed areas.
- If you see, smell or hear escaping gas, immediately get away from the LP tank/grill and call your fire department.
- All spare LP tanks must have safety caps installed on the LP tank outlet.

LP Tank Removal, Transport And Storage

 Turn OFF all control knobs and LP tank valve. Turn coupling nut counterclockwise by hand only - do not use tools to disconnect. Loosen tank screw beneath bottom shelf, then lift LP tank up and out of cart. Install safety cap onto LP tank valve. Always use cap and strap supplied with valve. Failure to use safety cap as directed may result in serious personal injury and/or property damage.



- A disconnected LP tank in storage or being transported must have a safety cap installed (as shown). Do not store an LP tank in enclosed spaces such as a carport, garage, porch, covered patio or other building. Never leave an LP tank inside a vehicle which may become overheated by the sun.
- · Do not store an LP tank in an area where children play.

LP Tank

- The LP tank used with your grill must meet the following requirements:
- Use LP tanks only with these required measurements: 12" (30.5cm) (diameter) x 18" (45.7 cm) (tall) with 20 lb. (9 kg.) capacity maximum.
- LP tanks must be constructed and marked in accordance with specifications for LP tank of the U.S. Department of Transportation (DOT) or for Canada, CAN/CSA-B339, cylinders, spheres and tubes for transportation of dangerous goods, Transport Canada (TC). See LP tank collar for marking.
- LP tank valve must have:
 - Type 1 outlet compatible with regulator or grill.
 - · Safety relief valve.



- UL listed Overfill Protection Device (OPD). This OPD safety feature is identified by a unique triangular hand wheel. Use only LP tanks equipped with this type of valve.
- LP tank must be arranged for vapor withdrawal and include collar to protect LP tank valve.

LP (Liquefied Petroleum Gas)

- LP gas is nontoxic, odorless and colorless when produced. For Your Safety, LP gas has been given an odor (similar to rotten cabbage) so that it can be smelled.
- LP gas is highly flammable and may ignite unexpectedly when mixed with air.

LP Tank Filling

- Use only licensed and experienced dealers.
- LP dealer must purge new tank before filling.
- Dealer should **NEVER** fill LP tank more than 80% of LP tank volume. Volume of propane in tank will vary by temperature.
- A frosty regulator indicates gas overfill. Immediately close LP tank valve and call local LP gas dealer for assistance.
- Do not release liquid propane (LP) gas into the atmosphere. This is a hazardous practice.
- To remove gas from LP tank, contact an LP dealer or call a local fire department for assistance. Check the telephone directory under "Gas Companies" for nearest certified LP dealers.

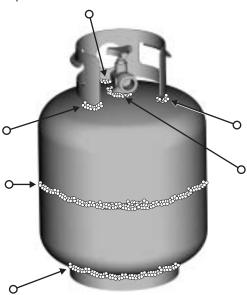
LP Tank Exchange

- Many retailers that sell grills offer you the option of replacing your empty LP tank through an exchange service. Use only those reputable exchange companies that inspect, precision fill, test and certify their cylinders. Exchange your tank only for an OPD safety feature-equipped tank as described in the "LP Tank" section of this manual.
- Always keep new and exchanged LP tanks in upright position during use, transit or storage.
- Leak test new and exchanged LP tanks BEFORE connecting to grill.

LP Tank Leak Test

For your safety

- Leak test must be repeated each time LP tank is exchanged or refilled.
- Do not smoke during leak test.
- Do not use an open flame to check for gas leaks.
- Grill must be leak tested outdoors in a well-ventilated area, away from ignition sources such as gas fired or electrical appliances. During leak test, keep grill away from open flames or sparks.
- Use a clean paintbrush and a 50/50 mild soap and water solution. Brush soapy solution onto areas indicated by arrows in figure below.
- ▲ Do not use household cleaning agents. Damage to gas train components can result.

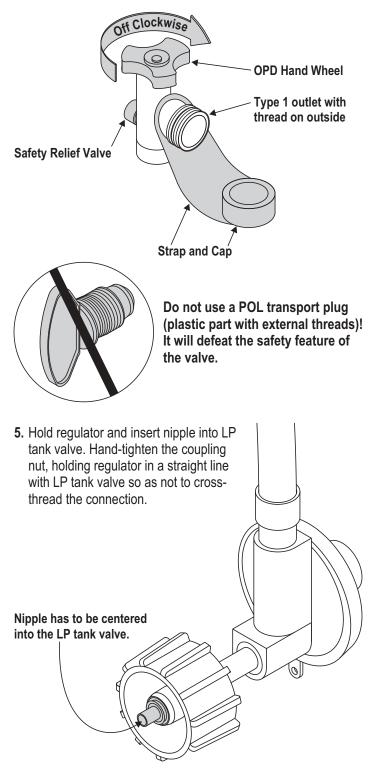


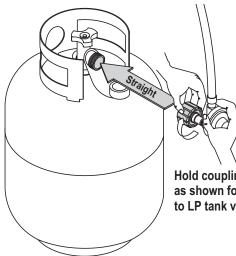
MARNING

If "growing" bubbles appear do not use or move the LP tank. Contact an LP gas supplier or your fire department!

Connecting Regulator To The LP Tank

- 1. LP tank must be properly secured onto grill. (Refer to assembly section.)
- **2.** Turn all control knobs, including sideburner, to the OFF position.
- 3. Turn LP tank OFF by turning hand-wheel clockwise to a full stop.
- **4.** Remove the protective cap from LP tank valve. Always use cap and strap supplied with valve.





Hold coupling nut and regulator as shown for proper connection to LP tank valve.

6. Turn the coupling nut clockwise and tighten to a full stop. The regulator will seal on the back-check feature in the LP tank valve, resulting in some resistance. An additional one-half to three-quarters turn is required to complete the connection. Tighten by hand only – do not use tools.

NOTE:

If you cannot complete the connection, disconnect regulator and repeat steps 5 and 6. If you are still unable to complete the connection, **do not use this regulator!**



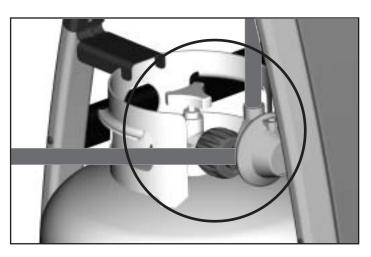
DANGER

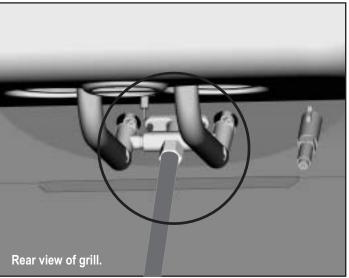


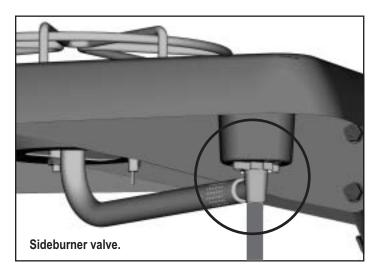
- Do not insert any tool or foreign objects into the valve outlet or safety relief valve. You may damage the valve and cause a leak. Leaking propane may result in explosion, fire, severe personal injury, or death.
- Never attempt to attach this grill to the self-contained LP gas system of a camper trailer or motor home.
- Do not use grill until leak-tested.
- If a leak is detected at any time, STOP and call the fire department.
- If you cannot stop a gas leak, *immediately* close LP tank valve and call LP gas supplier or your fire department!

Leak Testing Valves, Hose and Regulator

- 1. Turn all grill control knobs to OFF.
- 2. Be sure regulator is tightly connected to LP tank.
- **3.** Completely open LP tank valve by turning hand wheel counterclockwise. If you hear a *rushing sound*, turn gas off immediately. There is a major leak at the connection. **Correct before proceeding**.
- **4.** Brush soapy solution onto areas circled in the following illustrations.







- If "growing" bubbles appear, there is a leak. Close LP tank valve immediately and retighten connections. If leaks cannot be stopped do not try to repair. Call for replacement parts. Order new parts by giving the serial, model number and name of items needed to the Grill Service Center at 1-800-241-7548 (U.S.) or 1-800-387-6057 (CANADA).
- **6.** Always close LP tank valve after performing leak test by turning hand wheel clockwise.

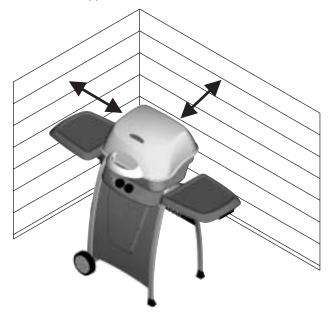
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WARNING

For Safe Use Of Your Grill And To Avoid Serious Injury:

- Do not let children operate or play near grill.
- Keep grill area clear and free from materials that burn.
- Do not block holes in bottom or back of grill.
- Check burner flames regularly.
- Use grill only in well-ventilated space. NEVER use in enclosed space such as carport, garage, porch, covered patio, or under an overhead structure of any kind.
- Do not use charcoal or ceramic briquets in a gas grill. (Unless briquets are supplied with your grill.)
- Use grill at least 3 ft. (1m) from any wall or surface. Maintain 10 ft. (3m) clearance to objects that can catch fire or sources of ignition such as pilot lights on water heaters, live electrical appliances, etc..



• Apartment Dwellers:

Check with management to learn the requirements and fire codes for using an LP gas grill in your apartment complex. If allowed, use outside on the ground floor with a three (3) foot (1m) clearance from walls or rails. Do not use on or under balconies.

- NEVER attempt to light burner with lid closed. A buildup of non-ignited gas inside a closed grill is hazardous.
- Never operate grill with LP tank out of correct position specified in assembly instructions.
- Always close LP tank valve and remove coupling nut before moving LP tank from specified operation position.

Safety Tips

- Before opening LP tank valve, check the coupling nut for tightness.
- ▲ When grill is not in use, turn off all control knobs and LP tank valve.
- ▲ Never move grill while in operation or still hot.
- ▲ Use long-handled barbecue utensils and oven mitts to avoid burns and splatters.
- ▲ Maximum load for side shelves is 10 lbs (4.5 kg).
- ▲ The grease cup **must** be attached to grease clip and emptied after each use. Do not remove grease cup until grill has completely cooled.
- ▲ If you notice grease or other hot material dripping from grill onto valve, hose or regulator, turn off gas supply at once. Determine the cause, correct it, then clean and inspect valve, hose and regulator before continuing. Perform a leak test.
- ▲ Keep grill cart free and clear of debris.
- ▲ The regulator may make a humming or whistling noise during operation. This will not affect safety or use of grill.
- ▲ If you have a grill problem see the "Troubleshooting Section".





- Putting out grease fires by closing the lid is not possible. Grills are well ventilated for safety reasons.
- Do not use water on a grease fire. Personal injury may result. If a grease fire develops, turn knobs and LP tank off.
- Do not leave grill unattended while preheating or burning off food residue on HI. If grill has not been regularly cleaned, a grease fire can occur that may damage the product.

Ignitor Lighting

- ▲ Do not lean over grill while lighting.
- 1. Open lid. Turn on gas at LP tank.
- 2. Turn LEFT knob to (Ignite).
- **3.** Push ignitor button rapidly (up to 5 times) to light. Be sure burner lights and stays lit.
- **4.** If burner does not light, turn knob(s) to OFF, wait 5 minutes, then try again.
- 5. Turn RIGHT knob to (Ignite) to light right burner.
- 6. If ignitor does not work, follow match lighting instructions.



CAUTION



If burner does not light, turn knobs to OFF, wait 5 minutes, and try again. If the burner does not ignite with the valve open, gas will continue to flow out of the burner and could accidently ignite with risk of injury.

Match-Lighting

▲ Do not lean over grill while lighting.

- 1. Open lid. Turn on gas at LP tank.
- **2.** Place lit match into match lighting hole beneath grill bottom as shown below.
- **3.** Push in and turn RIGHT knob to (Ignite). Be sure burner lights and stays lit.
- 4. Light left burner by turning LEFT knob to X (Ignite).



Ignitor Lighting The Sideburner

▲ Do not lean over grill while lighting.

- 1. Turn gas on at LP tank..
- 2. Push in and turn sideburner knob to High.
- **3.** Push ignitor button rapidly (up to 5 times) to light. Be sure burner lights and stays lit.
- **4.** If burner does not light, turn knob to OFF, wait 5 minutes, then try again or use match.

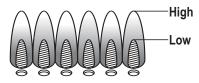
Match Lighting

- 1. Turn on gas at LP tank.
- 2. Place lit match near burner.
- **3.** Push in and turn sideburner knob to High. Be sure burner lights and stays lit.

Before Your First Cookout

Burner Flame Check

• Remove cooking grate and VapoRISER Bar. Light burner, rotate knobs from ▲ (High) to 𝔅 (Low). You should see a smaller flame in Low position than seen on High. Always check flame prior to each use. Perform flame check on sideburner. If only low flame is seen refer to "Sudden drop or low flame" in the *Troubleshooting Section*.



Turning Grill Off

• Turn all knobs to **OFF** position. Turn LP tank off by turning hand-wheel clockwise to a full stop.

Ignitor Check

• Turn gas off at LP tank. Press ignitor button rapidly. "Click" should be heard and spark seen each time between collector box or burner and electrodes. See "*Troubleshooting*" if no click or spark.

Valve Check

• Important: Make sure gas is off at LP tank before checking valves. Knobs lock in OFF position. To check valves, first push in knobs and release, knobs should spring back. If knobs do not spring back, replace valve assembly before using grill. Turn knobs to Low position then turn back to OFF position. Valves should turn smoothly.

Hose Check

• Before each use, check to see if hoses are cut or worn. Replace damaged hoses before using grill. Use only valve/hose/regulator specified by manufacturer.

General Grill Cleaning

- Do not mistake brown or black accumulation of grease and smoke for paint. Interiors of gas grills are not painted at the factory (and should never be painted). Apply a strong solution of detergent and water or use a grill cleaner with scrub brush on insides of grill lid and bottom. Rinse and allow to completely air dry. Do not apply a caustic grill/oven cleaner to painted surfaces.
- Plastic parts: Wash with warm soapy water and wipe dry.

▲ Do not use citrisol, abrasive cleaners, degreasers or a concentrated grill cleaner on plastic parts. Damage to and failure of parts can result.

- **Porcelain surfaces:** Because of glass-like composition, most residue can be wiped away with baking soda/water solution or specially formulated cleaner. Use nonabrasive scouring powder for stubborn stains.
- **Painted surfaces:** Wash with mild detergent or nonabrasive cleaner and warm soapy water. Wipe dry with a soft nonabrasive cloth.



CAUTION

NATURAL HAZARD • SPIDERS

FACT: Sometimes spiders and other small insects climb into the burner tubes attached to the burners. The spiders spin webs, build nests and lay eggs. The webs or nests can be very small, but they are very strong and can block the flow of gas. Clean burners prior to use after storing, at the beginning of grilling season or after a period of one month not being used.



Spider guards are on the air intakes in an effort to reduce this problem, but it will not eliminate it! An obstruction can result in a "flashback" (a fire in the burner tubes). The grill may still light, but the obstruction does not allow full gas flow to the burners.

IF YOU EXPERIENCE THE FOLLOWING:

- 1. Smell gas.
- 2. Burner(s) will not light.
- **3.** A small yellow flame from burner (should be blue).
- 4. Fire coming from around or behind control knob.

STOP!

Immediately turn off gas at LP tank!

SOLUTION:

Wait for grill to cool.

Follow the "Cleaning The Burner Assembly" instructions. Clean burners often. Use a 12" pipe cleaner to clean out the burner tubes. You may also force a stream of water from a hose nozzle through burner tubes to clean them.

Storing Your Grill

- Clean cooking grates.
- Store in dry location.
- · When LP tank is connected to grill, store outdoors in a wellventilated space and out of reach of children.
- · Cover grill if stored outdoors. Choose from a variety of grill covers offered by manufacturer.
- · Store grill indoors ONLY if LP tank is turned off and disconnected, removed from grill and stored outdoors.
- When removing grill from storage, follow "Cleaning the Burner Assembly" instructions before starting grill.

Cleaning The Burner Assembly

Follow these instructions to clean and/or replace parts of burner assembly or if you have trouble igniting grill.

- Turn gas off at control knobs and LP tank. 1.
- Remove cooking grate, VapoRISER Bar, and grease cup. 2.
- 3. Disconnect ignitor wire from burner electrode and remove the two burner screws from beneath grill bottom.
- 4. Carefully lift burner assembly up and away from valves.
- 5. Clean ceramic portion of electrode with rubbing alcohol and a swab.
- 6. Clean outside of burner with soap and water. Lay burner upside down on a flat surface, insert garden hose to force water through tubes. Make sure water comes out of all burner holes. Open clogged holes with a thin wire. Shake out excess water and examine holes. Due to normal wear and corrosion, some holes may become enlarged. If any large cracks or holes are found, replace burner.
- 7. If grill is to be stored, coat burner lightly with cooking oil. Wrap in protective cover to keep insects out.
- 8. If not storing grill after cleaning, replace burner into grill bottom
- VERY IMPORTANT: Burner tubes must reengage valve openings. See illustrations below.
- 9 Attach burner to grill bottom with screws and attach ignitor wire to burner electrode
- 10. Reposition VapoRISER Bar and cooking grate. Attach clean grease cup beneath grill bottom.
- 11. Before cooking again on grill, perform a "Leak Test" and "Burner Flame Check".
- ▲ Do not use ceramic briquets or charcoal in your gas grill.



Food Safety

Food safety is a very important part of enjoying the outdoor cooking experience. To keep food safe from harmful bacteria, follow these four basic steps:

- **Clean:** Wash hands, utensils, and surfaces with hot soapy water before and after handling raw meat and poultry.
- **Separate:** Separate raw meats and poultry from ready-to-eat foods to avoid cross contamination. Use a clean platter and utensils when removing cooked foods.
- **Cook:** Cook meat and poultry thoroughly to kill bacteria. Use a thermometer to ensure proper internal food temperatures.

Chill: Refrigerate prepared foods and leftovers promptly.

For more information call: USDA Meat and Poultry Hotline at 1-800-535-4555 In Washington, DC (202) 720-3333, 10:00 am-4:00 pm EST.

How To Tell If Meat Is Grilled Thoroughly

- Meat and poultry cooked on a grill often browns very fast on the outside. Use a meat thermometer to be sure food has reached a safe internal temperature, and cut into food to check for visual signs of doneness.
- Whole poultry should reach 180° F (82° C); breasts, 170° F (76° C). Juices should run clear and flesh should not be pink.
- Hamburgers made of any ground meat or poultry should reach 160° F (71° C), and be brown in the middle with no pink juices. Beef, veal and lamb steaks, roasts and chops can be cooked to 145° F (62° C). All cuts of pork should reach 160° F (71° C).
- NEVER partially grill meat or poultry and finish cooking later. Cook food completely to destroy harmful bacteria.
- When reheating takeout foods or fully cooked meats like hot dogs, grill to 165° F (73° C), or until steaming hot.

Troubleshooting

Problem	Possible Cause	Prevention/Solution
Burner(s) will not light using ignitor.	 Wire and/or electrode covered with cooking residue. Electrode and burner are wet. Electrode cracked or broken "sparks at crack". Wire is loose or disconnected. Wires are shorting (sparking) between ignitor and electrode. Bad Ignitor. 	 Clean wire and/or electrode with rubbing alcohol and clean swab. Wipe dry with cloth. Replace electrode. Reconnect wire. Replace ignitor wire/electrode assembly. Replace ignitor.
Burner(s) will not match light.	 No gas flow. Coupling nut and regulator not fully connected. Obstruction of gas flow. Disengagement of burner to valve. Is grill assembled correctly? 	 Check to see if LP tank is empty. If LP tank is not empty, refer to <i>"Sudden drop in gas flow"</i>. Turn the coupling nut about one-half to three quarters additional turn until solid stop. Tighten by hand only-do not use tools. Clear burner tube(s). Reengage burner and valve. Check steps in assembly instructions.
Sudden drop in gas flow or low flame.	 Out of gas. Excess flow valve tripped. 	 Check for gas in LP tank. Turn off knobs, wait 30 seconds and light grill. If flames are still low, turn off knobs and LP tank valve. Disconnect regulator. Reconnect regulator and leak test. Turn on LP tank valve, wait 30 seconds and then light grill.
Flames blow out.	 High or gusting winds. Low on LP gas. Excess flow valve tripped. 	 Turn front of grill to face wind or increase flame height. Refill LP tank. Refer to "Sudden drop in gas flow" above.
Flare-up.	 Grease buildup. Excessive fat in meat. Excessive cooking temperature. 	 Clean grill. Trim fat from meat before grilling. Adjust (lower) temperature accordingly.
Persistent grease fire.	 Grease trapped by food buildup around burner system. 	• Turn knobs to OFF. Turn gas off at LP tank. Leave lid in position and let fire burn out. <i>After grill cools, remove and clean all parts.</i>
Flashback (fire in burner tube(s)).	Burner and/or burner tubes are blocked.	Turn knobs to OFF. Clean burner and/or burner tubes.
Unable to fill LP tank.	Some dealers have older fill nozzles with worn threads.	 The worn nozzles don't have enough "bite" to engage the valve. Try a second LP dealer.

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Protected under one or more of the following U.S. Patents: 4,598,692; 4,624,240; 4,747,391; 4,747,391; 4,817,583; 4,924,846; 4,989,579; 5,003,960; 5,076,256; 5,076,257; 5,090,398; 5,109,834; 5,224,676; 5,277,106; 5,421,319; 5,441,226; 5,452,707; 5,458,309; 5,566,606; 5,566,606; 5,579,755; 5,582,094; 5,613,486; 5,649,475; 5,706,797; 5,711,663; 5,765,543; 5,931,149; 5,996,573; 6,095,132; 6,135,104; 6,173,644; 6,279,566; 6,397,731; 6,418,923; 6,439,222; 6,523,461; D282,619; D339,714; D341,292; D343,337; D358,059; D361,466; D364,535; D372,637; D373,701; D377,735; D383,035; D397,910; D405,643; D405,643; D406,005; D406,009; D413,043; D413,229; D413,229; D414,982; D415,388; D416,164; D416,441; D416,441; D417,587; D422,516; D423,274; D423,876; D428,303; D435,396; D436,004; D438,059; D438,060; D438,427; D439,110; D442,505; D443,179; D443,354; D447,384; D447,385; D447,909; D448,610; D448,614; D448,615; D448,616; D448,975; D449,492; D451,759; D456,202S; D460,313, D461,359 and D477,501. Canada: 87743; 87744; 92607; 92608 and 1,316,424. Other Patents Pending.

